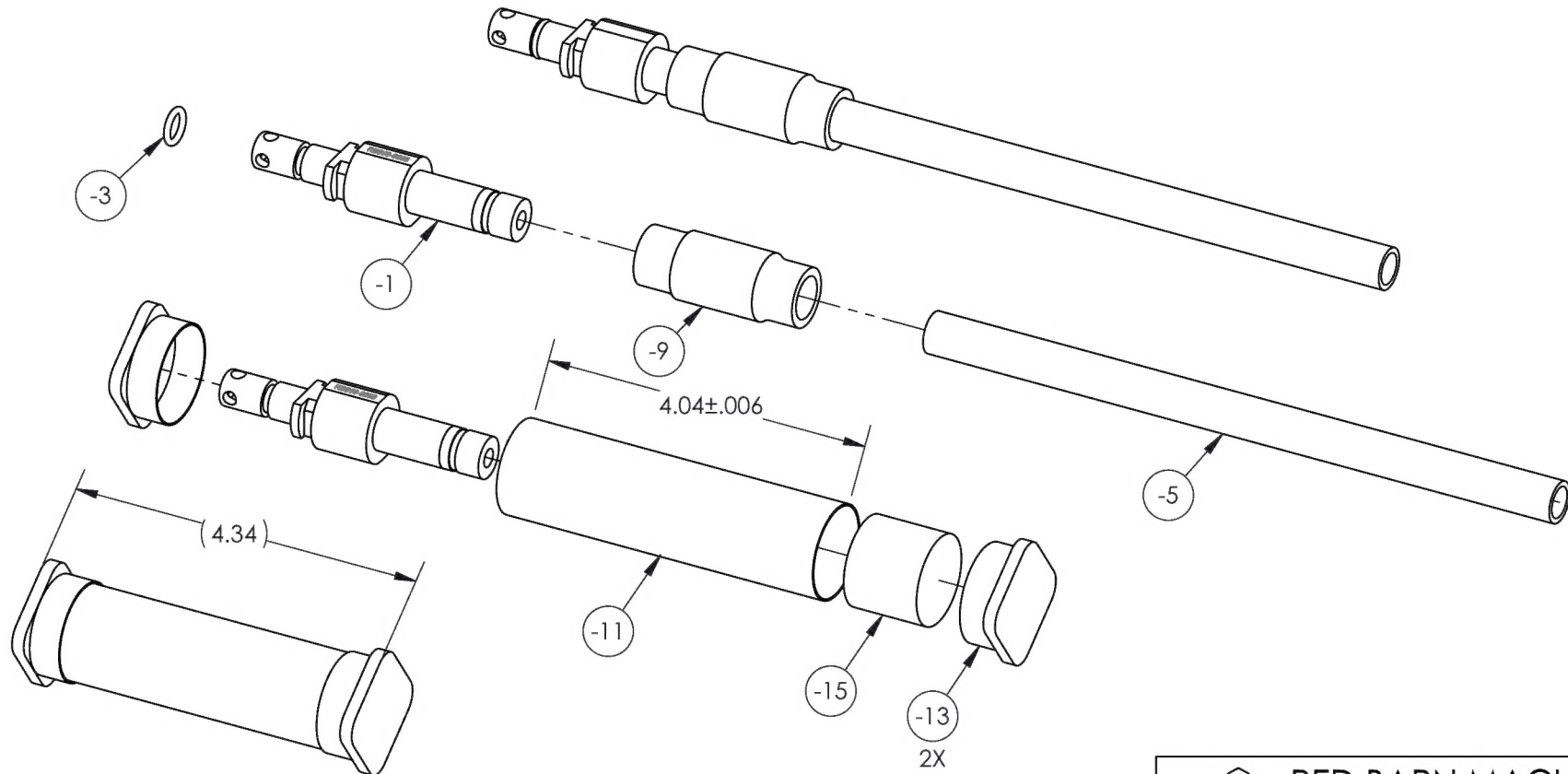



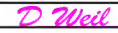
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	SHORTENED LATCH FROM .125 TO .100	9/12/06	WP	
2	CHANGED P/N FROM HF090806, & ADDED FLAT FOR P/N	9/21/06	WP	
3	IMPEMENTED NEW DWG. FORMAT, CONDENSED DIMS., AND ADDED ASSEMBLY VIEW. ALSO REDUCED -1 FROM THREE HOSE RIBS TO ONE.	5/20/08	WP	
4	CH'D -1 CALL OUT FROM MILL A .188 FLAT FOR P/N .081 TEXT PER G.E.	7/27/11	RJC	
5	-1 MODIFIED TO USE -9 COUPLING, ADDED -9, -11, -13, -15 TO BOM. CH'D DIM ON FLATS WAS .188 IS (2X .20 MIN). CH'D HOLE WAS $\varnothing .25 \nabla 1.98$ IS $\varnothing .22$ THRU. ADDED (1.285) DIM. CH'D LATCH WIDTH WAS .432 IS .436. CH'D DIMS ON A-A WAS .100 X 45° IS 2X 45° DELETED .617. -7 DELETED.	1/24/2014	DPD	GE

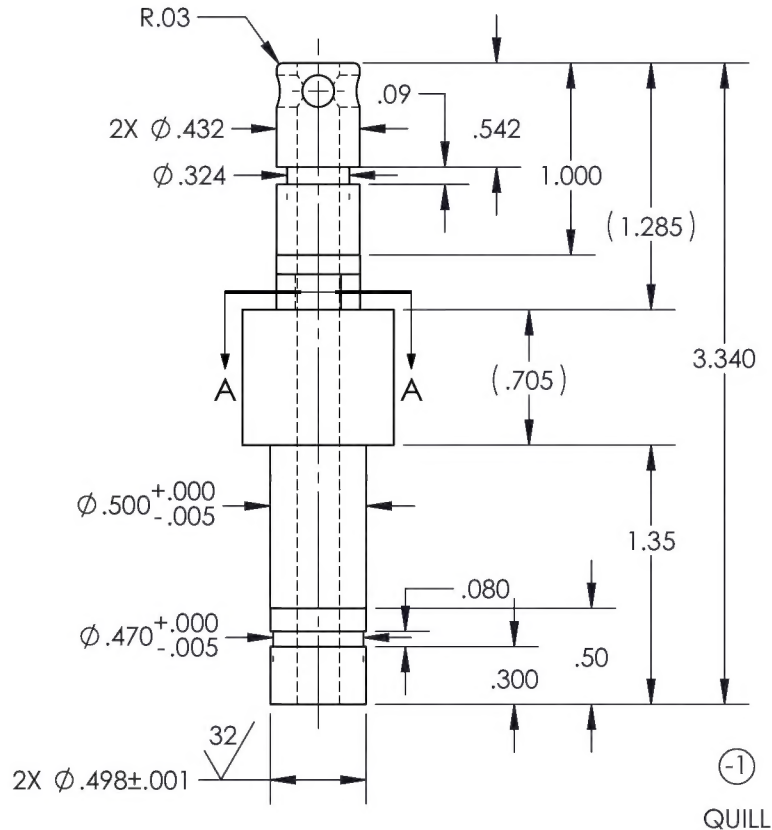
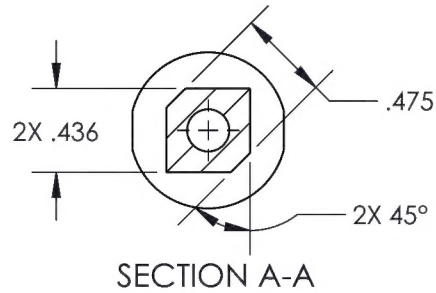


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	QUILL	6061	$\varnothing 1 \times 3-1/2$	2
		B/O	-3	1	O-RING	VITON	2-011N70 OR MCMaster-CARR #9263K642	1
		B/O	-5	1	HOSE	VINYL	$\varnothing 1/2$ O.D. x $\varnothing 3/8$ I.D. x 6ft KURI-TECH #K010-0608	1
		B/O	-9	1	COUPLING	NICKEL-PLATED BRASS	$\varnothing 1/2$ MCMaster-CARR #51495K116	1
		B/O	-11	1	TUBE	POLYETHYLENE	$\varnothing 1.09$ MCMaster-CARR #2044T47	1
		B/O	-13	2	CAP	VINYL	$\varnothing 1.09$ MCMaster-CARR #2044T67	1
		B/O	-15	1	FOAM	POLYESTER/POLYURETHANE	$\varnothing 1 \times 1$ NEW PIG CORP. #PAD210	1

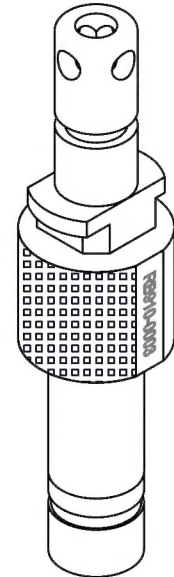
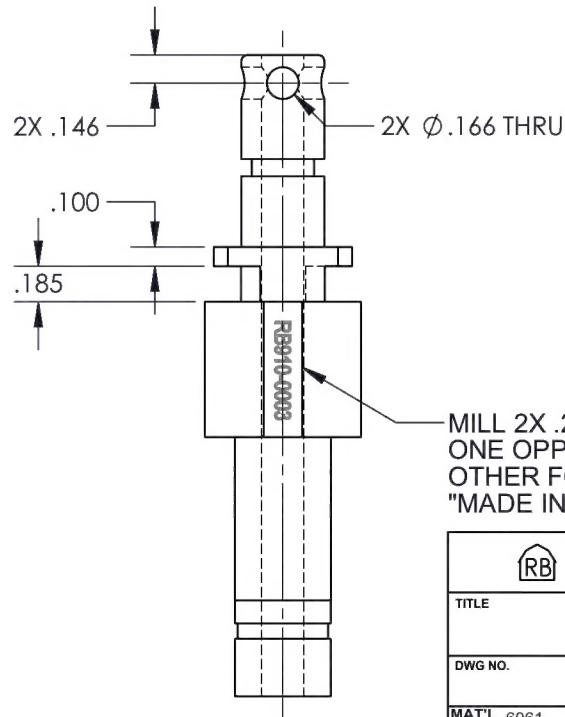
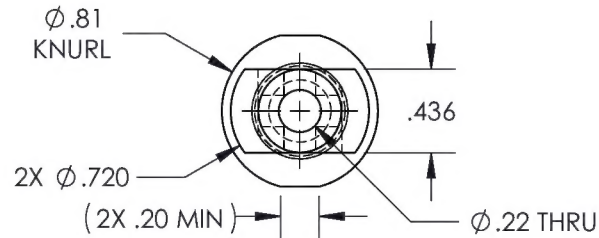
 <b>RED BARN MACHINE</b>	
TITLE <b>T/R GEARBOX DRAIN TOOL</b>	
DWG NO. <b>RB910-0003</b>	REV <b>5</b>
MAT'L	DRAWN BY: <b>PERRITT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:2</b>	DATE <b>9/7/2006</b>
SHEET 1 OF 2	

APPROVED  
  
HEAT TREAT  
FINISH  
SPEC  
USED ON MODEL  
**BELL 430**

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REVISIONS				
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<b>RED BARN MACHINE</b>	
T/R GEARBOX TOOL	
DWG NO.	REV
RB910-0003-1	5
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 430
SCALE 1:1	DATE 9/7/2006
SHEET 2 OF 2	